

Date: Thursday, 08/01/2009 1:45:42 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOAT SKID RH 206L1,L3,L4&407  
 Job Number : 44511  
 Estimate Number : 10328  
 P.O. Number :  
 This Issue : 08/01/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SKIDTUBES  
 Previous Run : 43311  
 Written By :  
 Checked & Approved By : JLD 09.01.08  
 Comment : Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM  
 Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM  
 est rev D 07.06.06 added K642-512 EC  
 Est Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Part Number : D206642512  
 Drawing Number : N/A  
 Project Number : N/A  
 Drawing Revision : L  
 Material :  
 Due Date : 02/02/2009 Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Ag for JLD 09/02/20



Comment: DOCUMENT CONTROL  
 Photocopy bluefile and create labels per PPP D206-642-512 CHG003

S 09/09/25

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0 44511A FLOAT SKIDTUBE ASSEMBLY



Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY  
 1 x D206-642-541 Batch 44511A

S 09/10/25

4.0 K642 512 saddle kit 642-511



CHG003



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 saddle kit 642-512 B43373

S 09/10/25

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/09/25

44511A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 44511

Part Number: D206642512

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-512

Location: \_\_\_\_\_

*ReUD*

*JS 09/03/25*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/03/25*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf 09-03-25*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries